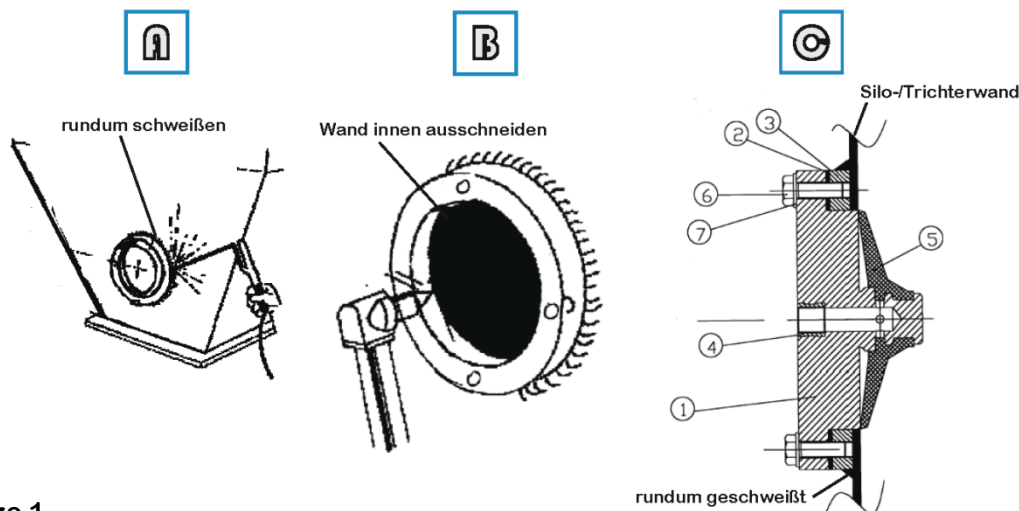


Installation

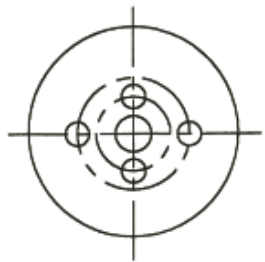
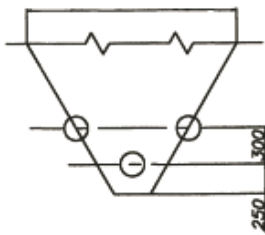
Installation	Installation	Installation	Installazione
<p>Reinigen Sie die Oberfläche des Trichters von Schmutz, Fett, Farbe, Rost, etc. Schweißen Sie gemäß der Anordnung in Skizze #2 den Flansch (Pos.3) durchgehend an den Silotrichter. Schneiden Sie nun die Trichterwand im Innendurchmesser des Flansches aus und entfernen Sie diese. Positionieren Sie nun die Dichtung (Pos.2) und die VBE-Aufnahme (Pos.1) so dass die Bohrungen fluchten und schrauben Sie diese fest. Schließen sie den Druckluftanschluss an.</p>	<p>Clean the surfaces to be welded, removing any paint or other impurity from the surface. Weld the plate (pos.3) according to the pattern in sketch#2 continuously, taking care not to ground the welder to the stud bolts of the plate. Make a hole in the container corresponding with the hole in the annular plate. Place the seal (pos. 2) in line with the support of the VBE (pos1), in such a way that the 4 fixing holes correspond to the threaded holes of the flange. Tighten the screws (pos. 6) without effort. Finally mount the pneumatic connection.</p>	<p>Nettoyer la superficie à souder en enlevant peinture et toute impurité. Souder le flasque (pos.3) en continu, en ayant soin de NE PAS relier le fil de la masse de la soudeuse au flasque. Effectuer un trou dans la tole du récipient correspondant au trou du flasque annulaire. Placer le joint de tenue (pos.2) et le support du VBE (pos.1) en faisant correspondre les trous de fixation sur les trous filetés du flasque. Serrer les vis (pos. 6) sans forcer et relier la partie pneumatique.</p>	<p>Pulire la superficie da saldare asportando vernici o impurità varie. - Saldare la flangia (pos.3) in continuo, avendo cura di NON collegare il filo di massa della saldatrice alla flangia. Ricavare un foro nella lamiera del contenitore in corrispondenza del foro della piastra anulare. Posizionare la guarnizione di tenuta (pos 2) e il supporto VBE (pos. 1), facendo coincidere i 4 fori di fissaggio sui rispettivi fori filettati della flangia. Serrare le viti (pos. 6) senza forzare e collegare la parte pneumatica.</p>
<p>Arbeitsdruck min. 2 bar (29 psi) max. 6 bar (87 psi) Temperatur max. 80°C (176°F)</p>	<p>Working pressure: min. 2 bar (29 psi) max. 6 bar (87 psi) Temperature max. 80°C (176°F)</p>	<p>Pression de service min. 2 bar (29 psi) max. 6 bar (87 psi) Temperatur max. 80°C (176°F)</p>	<p>Pressione di esercizio min. 2 bar (29 psi) max. 6 bar (87 psi) Temperatura max. 80°C (176°F)</p>



Skizze 1

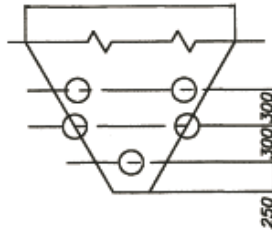
Anordnung (Skizze 2)

$\varnothing < 3000$



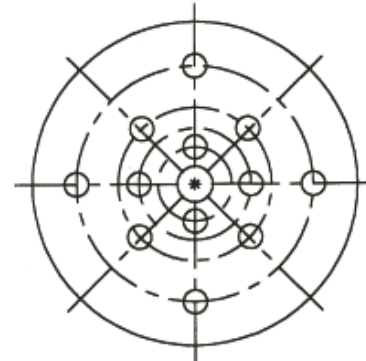
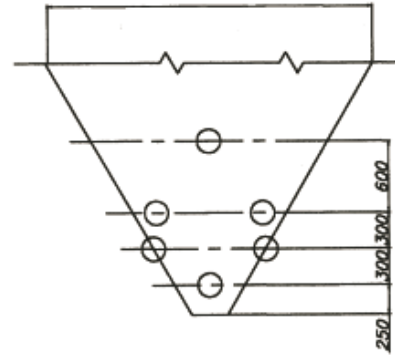
4 x VBE

$\varnothing < 4000$



8 x VBE

$\varnothing < 5000$

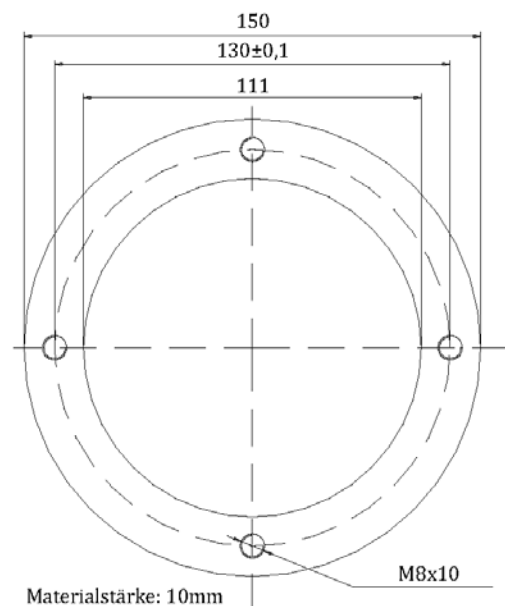


12 x VBE

Alle Abmessungen in mm/All measurements in mm.

Mit VB erfolgreich getestete Produkte:

Zement, Sand, Kalk, Kalziumkarbonat,
 Zucker, Mehl, Additive, Kieselgur, Talk,
 Füller, Dolomit, Soda, Feldspat, Kalkstein,
 Steinzeug atomisiert etc.



Skizze3: Anschweißflansch